

workbenches and tables, air supply, raw material storage and handling, safety equipment, filing, sawing, rigging and lifting. Manual and CNC lathes. Manual and CNC mills. Welding. Flame straightening. Sheet metal, patterns, cones, and tanks and baffles. Sanding, grinding, and abrading. Features Covers hundreds of shop-tested techniques. These creative and unique techniques have been shop-tested by the author the old-fashioned way, by repetition and hard work. Features hundreds of 4-color photographs. Metalworking --Doing It Betterincludes over 900 4-color images personally photographed by the author to illustrate the methods he describes in the book. Fully integrates text and photographs. The guide has been designed so that in virtually every case, the tips and the supporting photographs appear together on the same page. Provides wide range of topics. Many of the topics address specific trade skills, working with manual and CNC lathes and mills, as well as welding flame straightening, sheet metal, sanding, grinding, and abrading. Earlier chapters focus on general across-the-board skills, including essential shop math and trigonometry, accuracy, speed, drawing, and sketching. Includes extensive guidance for setting up your workshop. Chapter 4 helps you with shop basics -- finding the right floor and lights, heating and cooling, workbenches and tables, air supply, storage and handling of raw materials, and much more. Written from a folksy, personal perspective. The tips and techniques are presented as an ongoing, informal conversation between the author and the reader. The future role of dwarf honeybees in natural and agricultural systems provides multidisciplinary perspective about the different facets of dwarf honeybees. The role of dwarf honeybee *Apis florea* assumes utmost importance in the context of pollinator decline throughout the world threatening stability of ecosystems and global food security. *Apis florea* is a low land species of south Asia extending more to the west than other Asiatic *Apis* species. It is an important pollinator of crops in hot and dry agricultural plains. The book is first of its kind which deals in details on varied aspects of *Apis florea* biology, management, conservation strategies for protecting biodiversity and enhancing crop productivity. The book aims to promote a large, diverse, sustainable, and dependable bee pollinator workforce that can meet the challenge for optimizing food production well into the 21st century. Features: *Apis florea* provides source of livelihood in mountainous areas and marginal farmers. This book will for the first time present the beekeeping from the perspective of agricultural production and biodiversity conservation An excellent source of advanced study material for academics, researchers and students and programme planners Excellent pollinator of tropical and subtropical crops fruits vegetables etc less prone to diseases and enemies Covering the latest information on various aspects of *Apis florea* biology, this book brings the latest advances together in a single volume for researchers and advanced level students This book will be useful to pollination biologists, honeybee biologists in entomology departments, students, teachers, scientists of agriculture, animal behaviour, botany, conservation, biology, ecology, entomology, environmental biology, forestry, genetics, plant breeding, horticulture, toxicology, zoology, seed growers and seed agencies and shall serve as reference book for students, teachers, researchers, extension functionaries and policy planners. Porting heads is an art and science. It takes a craftsman's touch to shape the surfaces of the head for the optimal flow characteristics and the best performance. Porting demands the right tools, skills, and application of knowledge. Few other engine builders have the same level of knowledge and skill porting engine heads as David Vizard. All the aspects of porting stock as well as aftermarket heads in aluminum and cast-iron constructions are covered. Vizard goes into great depth and detail on porting aftermarket heads. Starting with the basic techniques up to more advanced techniques, you are shown how to port iron and aluminum heads as well as benefits of hand and CNC porting. You are also shown how to build a high-quality flow bench at home so you can test your work and obtain professional results. Vizard shows how to optimize flow paths through the heads, past the valves, and into the combustion chamber. The book covers blending the bowls, a basic porting procedure, and also covers pocket porting, porting the intake runners, and many advanced procedures. These advanced procedures include unshrouding valves, porting a shortside turn from the floor of the port down toward the valve seat, and developing the ideal port area and angle. All of these changes combine to produce optimal flow velocity through the engine for maximum power. Thrilling, heartbreaking, and, at times, absurdly funny, *The Last Resort* is a remarkable true story about one family in a country under siege and a testament to the love, perseverance, and resilience of the human spirit. Born and raised in Zimbabwe, Douglas Rogers is the son of white farmers living through that country's long and tense transition from postcolonial rule. He escaped the dull future mapped out for him by his parents for one of adventure and excitement in Europe and the United States. But when Zimbabwe's president Robert Mugabe launched his violent program to reclaim white-owned land and Rogers's parents were caught in the cross fire, everything changed. Lyn and Ros, the owners of Drifters—a famous game farm and backpacker lodge in the eastern mountains that was one of the most popular budget resorts in the country—found their home and resort under siege, their friends and neighbors expelled, and their lives in danger. But instead of leaving, as their son pleads with them to do, they haul out a shotgun and decide to stay. On returning to the country of his birth, Rogers finds his once orderly and progressive home transformed into something resembling a Marx Brothers romp crossed with *Heart of Darkness*: pot has supplanted maize in the fields; hookers have replaced college kids as guests; and soldiers, spies, and teenage diamond dealers guzzle beer at the bar. And yet, in spite of it all, Rogers's parents—with the help of friends, farmworkers, lodge guests, and residents—among them black political dissidents and white refugee farmers—continue to hold on. But can they survive to the end? In the midst of a nation stuck between its stubborn past and an impatient future, Rogers soon begins to see his parents in a new light: unbowed, with passions and purpose renewed, even heroic. And, in the process, he learns that the "big story" he had relentlessly pursued his entire adult life as a roving journalist and travel writer was actually happening in his own backyard. Evoking elements of *The Tender Bar* and *Absurdistan*, *The Last Resort* is an inspiring, coming-of-age tale about home, love, hope, responsibility, and redemption. An edgy, roller-coaster adventure, it is also a deeply moving story about how to survive a corrupt Third World dictatorship with a little innovation, humor, bribery, and brothel management. Gerrard's *Legacy* A collection of powerful magical artifacts is the only defense against the forces of evil that are arrayed against Dominaria. Gerrard, the heir to the Legacy, together with Sisay, captain of the flying ship *Weatherlight*, has sought out many parts of the Legacy. Gerrard's Quest Sisay has been kidnapped by Volrath, ruler of the plane of Rath. Gerrard stands at a crossroads. His companion is in danger, the Legacy may be lost forever. Only he—with the loyal crew of the *Weatherlight*— can rescue Sisay and recover the Legacy. **SURPLUS RECORD**, is the leading independent business directory of new and used capital equipment, machine tools, machinery, and industrial equipment, listing over 110,000 industrial assets since 1924; including metalworking and fabricating machine tools, chemical and process equipment, cranes, air compressors, pumps, motors, circuit breakers, generators, transformers, turbines, and more. Over 1,100 businesses list with the **SURPLUS RECORD**. 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Vol. 100, No. 1 Tens of thousands of mechanical engineers are engaged in the design, building, upgrading, and optimization of various material handling facilities. The peculiarity of material handling is that there are numerous technical solutions to any problem. The engineer's personal selection of the optimal solution is as critical as the technical component. Michael Rivkin, Ph.D., draws on his decades of experience in design, construction, upgrading, optimization, troubleshooting, and maintenance throughout the world, to highlight topics such as: • physical principles of various material handling systems; • considerations in selecting technically efficient and environmentally friendly equipment; • best practices in upgrading and optimizing existing bulk material handling facilities; • strategies to select proper equipment in the early phases of a new project. Filled with graphs, charts, and case studies, the book also includes bulleted summaries to help mechanical engineers without a special background in material handling find optimal solutions to everyday problems.

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